

5/21

DART AEROSPACE LTD	Work Order:	22921
Description: Cross Bolt Spacer	Part Number:	D2579
Drawing: D2579 Rev. D	Qty:	500 490

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	CH	05.04.06	500
2	CNC-CELL	Machine as per Folio FA245 Material: 6061-T6 (WW-T-700/6) or 5052-H32 (WW-T-700/4) 0.500 Dia x 0.058 Wall M16 788 Batch MP7005 A15197	JG	05/07/07	500 490
3	QC	Inspect Level 2	JG	05/07/07	490
4	QC	Inspect Level 8	PL	05.07.07	490
5	STORES	Identify and stock	DL	05/07/07	490
6	EXPEDITING	Inspect Level 21 Close W/O 71 Cost / part: 71	AB HP	05/07/07 05/07/07	490 490

Rev	Date	Change	Revised By	Approved
A	97.03.03	New Issue		
B	98.04.15	Eliminated deburring step	KB	
C	99.04.15	Added deburring step	DM	
D	01.06.04	Removed deburring step, added inspection level 21	EC	
E	02.06.17	Now turned on Cobra	NG RF	AS

RELEASED
02/06/17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____

DART AEROSPACE LTD	Work Order:	22921
Description: Cross Bolt Spacer	Part Number:	D2579
Inspection Dwg: D2579 Rev: D		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	S.G	Audited by:	E	Prototype Approval:	N/A
Date:	05/07/07	Date:	05.07.07	Date:	N/A

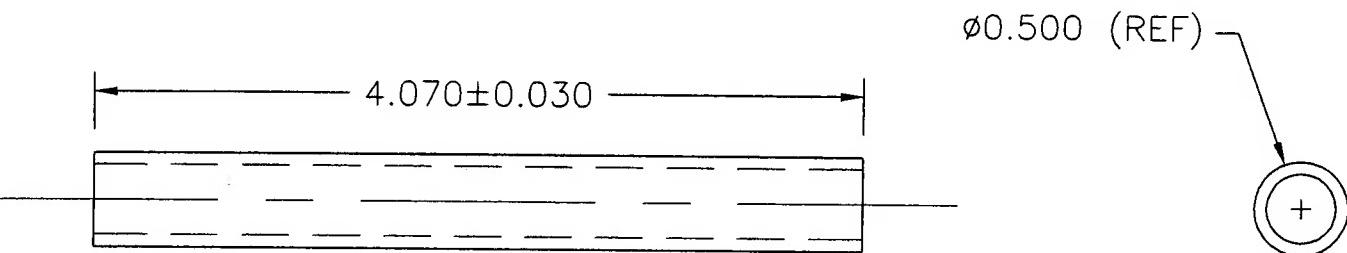
Rev	Date	Change	Revised by	Approved
A	03.11.27	New Issue	KJ/RF	MF

RELEASED



DESIGN <i>[initials]</i>	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[initials]</i>	APPROVED <i>[initials]</i>	DRAWING NO. D2579	REV. D SHEET 1 OF 1
DATE 99.05.19		TITLE CROSS BOLT SPACER	SCALE 1:1
A	96.09.16	NEW ISSUE	
B	96.12.05	0.065 WALL WAS 0.035 WALL	
C	97.02.21	0.058 WALL WAS 0.065 WALL	
D	99.05.19	4.070 LENGTH WAS 4.100 (TSR A1095)	

RELEASED
99.05.20 DS



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SUBJ. AT 11 AMENDMENT
NO. 1 NOTICE

WORK ORDER

NO. 22921

MATERIAL: 6061-T6 (WW-T-700/6) OR 5052-H32 (WW-T-700/4)

0.500 DIA x 0.058 WALL

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

Job Costing Report

Dart Aerospace Ltd.
HawkesburyApr 04, 2005
12:27 pm

Work Order No : 0022921
 Project Name : D2579
 Project For : WK521
 Work Order Type : Main
 Main WO Number :
 House Part Number : D2579
 Description : Crossbolt Spacer
 Manufactured : Yes
 Amount Req'd : 500
 Amount Done : 0
 Start Date : 04-04-05
 Est Finish Date : 05-20-05
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd : \$0 Posted to Finished Goods

Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00

Order Entry No :
 OE Value : 0.00

Est Mark Up : 0.000%
 Actual Mark Up : 0.000%

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00